WEILAND

POWERED BI-PART INSTRUCTIONS

Adjusting the limits for a tighter central seal

- [ ] **1** Open main controller box *(the one with the open/close buttons)* by unscrewing the four corner screws
- [ ] **2** Press **Menu/Enter** button to enter the menu *(first menu item displayed is System Status)*
- [ ] **3** Use the **Down ↓** button to scroll down the menu selections
- [ ] **4** Find the **Limit Setup** menu
- [ ] **5** Press **Menu/Enter** button to enter the Limit Setup
- [ ] **6** The screen will display - **Enter Code / Menu Locked** *(There is no code or code is 0)*
- [ ] **7** Press **Menu/Enter** button to enter
- [ ] **8** The first option **Quick Setup** should be selected
- [ ] **9** Press **Menu/Enter** button to enter the Quick Setup
- [ ] **10** The screen will prompt you to open/close the door to half way. Using **Up ↑** to open and **Down ↓** to close move door to half way position.
- [ ] **11** Press **Menu/Enter** button to enter. *Sometimes an error occurs during the set door to halfway point step. If this happens please return to step 8 and continue again.*

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- [ ] **12** The screen will prompt you to press and hold the **Up** ↑ to check the door direction **DO NOT LET GO.** *(Hold the button and the door will automatically stop moving once test is done).*
- [ ] **13** The screen will now display - Did the door open?
- [ ] **14** Press **Up** ↑ to answer Yes and **Down** ↓ to answer No
- [ ] **15** Press **Menu/Enter** button to enter
- [ ] **16** Press **Up** ↑ to jog door to full open position. *(Run doors open until they touch factory installed stops)*
- [ ] **17** Press **Menu/Enter** button to enter
- [ ] **18** Press **Down** ↓ to jog door closed allowing for seal tighness adjustment of the inside bulb gasket. *(Over compression of center seals may result in seal damage or over voltage of motor, gaskets should touch and have slight compression).* If you make it too tight, the door may not function.
- [ ] **19** Press **Menu/Enter** button to enter
- [ ] **20** Close controller box and retighten screws
- [ ] **21** Press **Open** button to complete Quick Setup procedure *(sometimes you may have to hit open more than once)*

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