WEILAND

SLIDER AUTOCLOSE INSTRUCTIONS

- [ ] 1 Press *ENTER*
- [ ] 2 Scroll *DOWN* to SYSTEM CONFIG
- [ ] 3 Press *ENTER*
- [ ] 4 Password is ENTER
- [ ] 5 Scroll down to *INPUTS*
- [ ] 6 Press *ENTER*
- [ ] 7 Scroll to *OPEN*
- [ ] 8 Press *ENTER*
- [ ] 9 Scroll to *FUNCTION*
- [ ] 10 Press *ENTER*
- [ ] 11 Change the settings to either AUTO 1 or ALTERNATE AUTO
- [ ] 12 Press *ENTER*
- [ ] 13 Hold *ENTER* until back to the main screen

The timer can be accessed in both the SYSTEM CONFIG Menu and the EXPRESS Menu.

- [ ] 14 Hold the *UP* button for 2-3 seconds then release to access the EXPRESS Menu.
- [ ] 15 Scroll to *AUTO 1 TIMER*
- [ ] 16 Change the time in seconds and tenths of seconds
- [ ] 17 Press *ENTER*
- [ ] 18 Hold *ENTER* until back at the main screen.

Setting the timer to 0 seconds will disable the feature.
The open button on the controller will not start the auto close timer.

***If there are any questions or concerns, please contact the factory.*

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For the most up-to-date product information, visit www.weilanddoors.com.

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SLIDER AUTOCLOSE INSTRUCTIONS

The ability for a sliding door to auto close is beneficial in many ways. It also could present unforeseen issues that are seen by some customers.

On each power door we have two active reversing edges. One is a set of photo eye jamb sensors located in the side casings 4" up from the floor. Second is an airline located on the leading edge of the door. If the door is in the closing motion and the photo eye beam is broken the door will stop and return to the open position. If the door is in the closing motion and the leading edge air line is compressed enough to activate the air switch the door will stop and return to the open position. Either reversing edge will also restart a preset auto close timer.

If the door is in the open position and the auto close timer is counting down, an actuation of either reversing edge will cause the timer to reset. Longer auto close times with heavy foot or equipment traffic may allow the door to be left open too long. This unfortunately is a trial and error to see what a good time delay would be for each individual application. Built into the DCS 18 controller is a UL compliance where the system will stop trying to auto close and read either EI0 Safety Edge active or E28 Photo Eye active following four consecutive reversals in an attempt to get to the closed position. This Error can be reset by a stop command either on the door panel or the controllers stop button. This retry count can be set from 0 to unlimited retry attempts. The UL max would be four attempts.

As stated, these settings in reference to the auto close feature may be adjusted to best suit the application. Below are instructions for setting up the auto close feature in the system. Standard open commands from pull cords or push buttons are not defaulted to start an auto close timer from the factory. The only auto close that will happen set up at the factory will be following a reversal command. The OPEN input will need to be changed.

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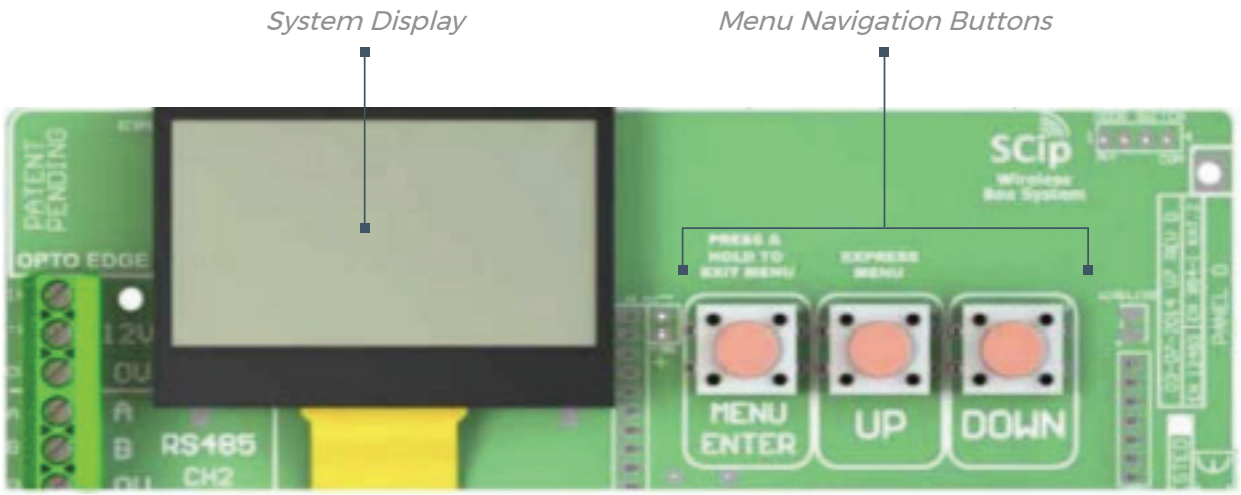
LAYOUT

The door controller has a graphic display and 3 buttons for configuring the controller.



BUTTON FUNCTIONALITY

Button:	Short Press Function:	Long Press Function (> 2 seconds)
MENU / ENTER	Enter selected menu	Exit Menu
UP	Navigate one step UP	Scroll UP
DOWN	Navigate one step DOWN	Scroll DOWN

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