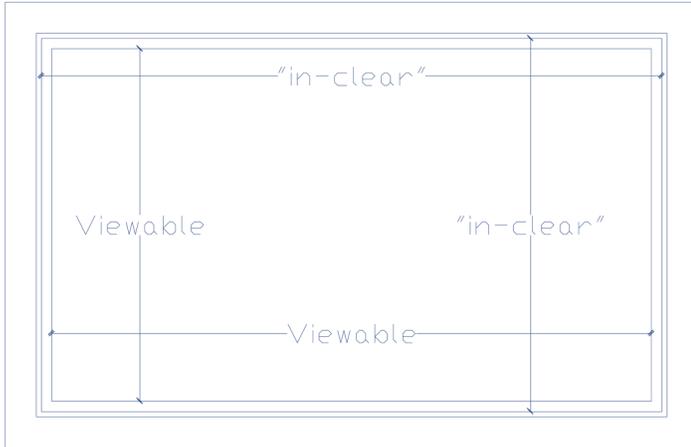
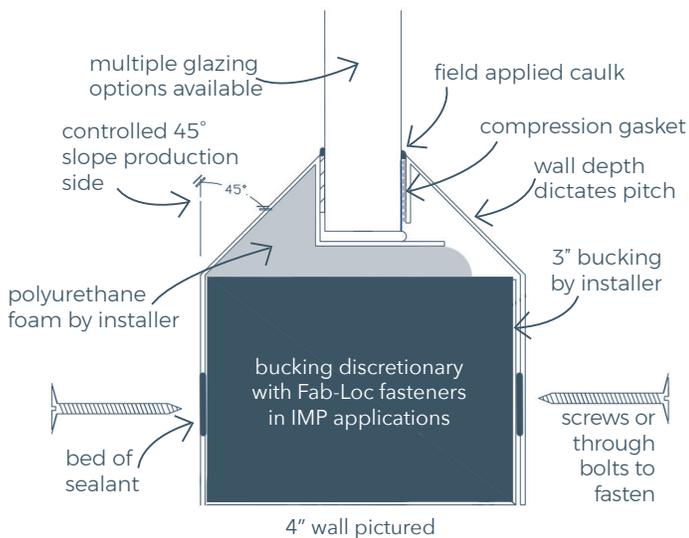


# FOOD FACILITY WINDOWS INSTALLATION INSTRUCTIONS



FRONT VIEW



SIDE VIEW

1. Using the sizes provided in the approved submittal drawing, create an opening by cutting the recommended rough opening size required.
2. Depending on many factors, (wall type, fastener type, window size and weight, and application) bucking material may be called for. Use of bucking material is discretionary. Installing contractors are expected to use their best judgment to determine if the application requires extra reinforcement.
3. Use silicone or polyurethane sealant to create a bed for the frame reveal to seal against around the perimeter of the rough opening approximately 1" from the cut. Ensure to use enough caulk to completely fill depressions in wall panel.
4. Install the glazed window assembly by inserting it into the opening and holding it in place. The glazed window assembly is the large window frame section with glazing pre-mounted. Where applicable it is recommended that the glazed window assembly be installed on the side of the wall with a warmer temperature during normal building operation. When temperatures are the same on both sides, it is recommended that the glazed window assembly be mounted on any side that may experience wet wash-down, or sanitation cycles during normal building operation.
5. While holding the window in place, shim the glazed window assembly to be as plum and level as necessary.
6. Fasten frame to wall using fasteners.
7. It is recommended that the cavity between shims be insulated and made void-free using polyurethane foam if the window separates two spaces with environmental differences, if one side of the window is likely to encounter wash-down, or if one side of the window is an inspected food area. (Foam Provided by Installer)  
Weiland recommends a quality 2-component foam, such as Dow Froth-Pak. Foam needs to completely fill the sloped frame up to the window.  
A quality job with sealing and foaming window on production side is paramount for a water tight and dry window.
8. Once foam is cured and trimmed as needed, proceed to install the back trim. If the back trim side is a wet wash-down environment, be sure to install the frame into a bed of sealant just like was done on the opposite side. Screw into place with fasteners.

Weiland recommends installers field caulk the frame where it meets the glazing on either side, and along the outside edges of the frame in any places grooves can create harborage areas.

*If clarifications are required, call or email.*

